

ABSTRACT

5 An I.S. machine has a takeout arm which grips a  
bottle at the blow station and carries it longitudinally  
to a first deadplate position and then transversely to a  
second deadplate position. Along the transverse path is a  
cullet chute. A deadplate mechanism also is displaceable  
from a remote position to the first deadplate position and  
then to the second deadplate position. The deadplate is  
10 displaced away from the cullet chute so that the takeout  
arm can be positioned above the cullet chute to drop  
rejected, formed bottles.